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RENIA - Rehagol

Primer for TR

Technical Data Sheet 580.000-0412



RAW MATERIALS:

Clear liquid primer containing chlorinated organic substance for the treatment of thermoplastic rubber (TR) and latex.

INSTRUCTIONS:

Thermoplastic rubber (TR) exists in many different kinds. There are mixtures which cannot (or only insufficiently) be bonded by CR- and PUR-based cements. The pre-treatment with Renia - Rehagol is absolutely necessary.

To identify thermoplastic rubber, put some drops of Renia - deSohl onto the material and check if the surface is dissolved by wiping with a towel. If the surface is dissolved by the solvent the material is thermoplastic rubber.

Latex, a very soft, dull and rubberlike material, also requires pre-treatment with Renia - Rehagol.

HIGHLIGHTS:

Renia - Rehagol can only be applied in combination with one of the following Renia adhesives:

Renia – Colle de Cologne; Renia – Multi-Colle; Renia – Syntic Total; Renia – Renol; Renia – Aquilim.

Before applying Renia – Rehagol the material needs to be ground and cleaned from dust. Then coat the material with Renia – Rehagol by using the provided metal-free brush and let the primer impact on the surface for a certain period. Depending on the Renia – adhesive to be applied after halogenation the reaction time varies from 0 to 60 minutes.

POT-LIFE:

Not usable

OPEN ASSEMBLY TIME:

Up to 60 minutes; depending on the substrate and the adhesive to be applied.

PRESSURE:

See TDS of the corresponding adhesive.

PROPERTIES:

Renia – Rehagol will be decomposed by metals. Only use a clean metal-free brush.

SHELF-LIFE:

Six months. Store in cool and dry place.

THINNER:

Not usable.

CLEANING:

Let the brush dry and remove remnants. Remnants cannot be used any more.

LABELING:

Flashpoint	:	below 21 °C, flammable, irritating			
According to GGVSE	:	Class 3	Packaging Group	:	II
Code	:	Flammable liquid, nos (Ethylacetate) 640D			
According to IMDG	:	3	According to UN	:	1993
According to EmS	:	F-E, S-E			

PACKAGE

F/C Code	Package	Price (excl GST)
34RP85	85ml bottle	\$ 8.20
34RP250	250ml bottle	\$ 21.90