

# DM SUPERCOLLE NEOPRENE

**TECHNICAL DATA SHEET No. 0808 (Revised: 01/08/08)**

## TECHNICAL CHARACTERISTICS

<b>Description:</b>	Solvent based contact adhesive. One component. It does not admit hardener.
<b>Polymer Based:</b>	Polychloroprene
<b>Solid Content (NV):</b>	24 +/- 2%
<b>Brookfield LVF Viscosity:</b>	1.400 to 2.200 mPa.s (centiPoises), at 22 +/- 4°C
<b>Density:</b>	0.84Kg/l at 20°C
<b>Colour:</b>	Light Brown
<b>Stability:</b>	Good stability during 6 months, if stored well sealed in a cool-dry place.
<b>Drying Time:</b>	20 - 30 minutes, depending on the materials and room conditions.
<b>Open Time:</b>	a) Contact cold bonding: 20 - 90 minutes approx. b) Heat activation bonding: exposure to adequate thermal activator (infrared, flash etc.) till 70 - 80°C, after cold contact open time has been exceeded.
<b>Specific Properties:</b>	Standard contact adhesive, with high tack and long open time for cold bonding. Good green strength and heat resistance.
<b>Specific Applications:</b>	Specially developed for contact bonding of leather and resin rubber soles in shoemaking and leather goods, sole pre-manufacturing, plastic heel covering etc.
<b>Work Hazards:</b>	Easy flammable liquid. See the Safety Data Sheet.
<b>Packing:</b>	Tin cans of 1 and 5 Litres.